

UN38.3 检测报告 UN38.3 Test Report

产品名称: 锂离子电池 18650

Name of Products: Li-ion Battery 18650

委托单位: 深圳市康贝特电子有限公司

Client: Shenzhen Keep Better Tech Electronics Co., Ltd

制造商: 深圳市康贝特电子有限公司

Manufacturer: Shenzhen Keep Better Tech Electronics Co., Ltd

签发日期:

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深圳市北测检测技术有限公司 Shenzhen NTEK Testing Technology Co., Ltd.



Manufacturer	Shenzhen Keep Better Tech Electronics Co., Ltd
制造商	深圳市康贝特电子有限公司
Address of manufacturer	16 Building, Fuyuan Industrial Park, 28 Qiaotang Road, Fuyong
制造商地址	Town, Baoan District, Shenzhen China
	深圳市宝安区福永桥塘路 28 号福源工业区 16 栋
Factory	Shenzhen Keep Better Tech Electronics Co., Ltd
工厂	深圳市康贝特电子有限公司
Address of factory	16 Building, Fuyuan Industrial Park, 28 Qiaotang Road, Fuyong
工厂地址	Town, Baoan District, Shenzhen China
	深圳市宝安区福永桥塘路 28 号福源工业区 16 栋
Name of Products	Li-ion Battery
产品名称	锂离子电池
Model/type reference	18650
型号	10000
Trade Mark	
商标	-

Tested according to 测试依据:

Recommendations on the TRANSPORT OF DANGEROUS GOODS, Manual of Test and Criteria, PART III, section 38.3 Lithium metal and lithium ion batteries, the sixth revised edition (ST/SG/AC.10/11/Rev.6). 联合国《关于危险货物运输的建议书,试验和标准手册》,第三部分,38.3节锂金属和锂离子电池要求,第 六修订版 (ST/SG/AC.10/11/Rev.6)

Tests performed 测试项目:

Test T.1: Altitude simulation 试验 T.1: 高度模拟

Test T.5: External short circuit 试验 T.5: 外部短路

Test T.2: Thermal Test 试验 T.2: 温度试验

Test T.6: Impact 试验 T.6: 撞击

Test T.3: Vibration 试验 T.3: 振动

Test T.8: Forced discharge 试验 T.8: 强制放电

Test T.4: Shock 试验 T.4: 冲击

Test Conclusion 试验结论:

The Li-ion Battery submitted by Shenzhen Keep Better Tech Electronics Co., Ltd is tested according to the Recommendations on the TRANSPORT OF DANGEROUS GOODS. Manual of Test and Criteria. PART III, section 38.3 Lithium metal and lithium ion batteries, the sixth revised edition (ST/SG/AC.10/11/Rev.6).

Test results: PASS

由深圳市康贝特电子有限公司提交的锂离子电池按照联合国《关于危险货物运输的建议书,试验和标准 手册》,第三部分,38.3节锂金属和锂离子电池要求,第六修订版 (ST/SG/AC.10/11/Rev.6)进行测试。

测试结果: 合格

Tested by:

主检人:

Reviewed by:

审核人:

邻差之

Approved by:

批准人:

Seal of NTEK

报告单位(盖章)



General product information	on 通用产品信息:		
Nominal Voltage 标称电压	3.7V	Rated Capacity 额定容量	2600mAh (9.62Wh)
Standard Charging Current 标准充电电流	520mA	Max. Continuous Charging Current 最大充电电流	2600mA
Limited Charging Voltage 充电限制电压	4.2V	Cut-Off Voltage 放电截止电压	2.5V
Standard Continuous Discharge Current 标准放电电流	520mA	Max. Continuous Discharge Current 最大放电电流	2600mA
Number of cells 电芯数量	Single cell 单电芯	Rated Capacity of Cell 电芯额定容量	2600mAh
Cell's Max. Continuous Discharge Current 电芯最大放电电流	2600mA	Appearance 外观	Blue and Cylindrical 圆柱形、蓝色
Classification 类别	Small Lithium ion Cells 小型锂离子电芯	Size (T×W×L) 尺寸	18.7×66.0mm

Date of receipt of test		Completion Date	
item	2018-03-27	完成日期	2018-04-14
接收日期		一	

Remarks 备注说明:

Batteries of A1#-A10# are fully charged at first cycle;

Component cells of A11#-A15# at 50% charged of the design rated capacity at first cycle;

Component cells of A16#-A25# are fully discharged at first cycle;

Component cells of A26#-A35# are fully discharged after 50 cycles;

Test environment condition: Room temperature: 15-25°C; Room humidity: 40-70%

Note: This testing report displaces the original report of No. SNB180327013001B, and the original one No. SNB180327013001B was invalid since the date of this testing report released.

电池 A1#-A10#为首次循环满电状态;

元件电池芯 A11#-A15#为首次循环 50%充电状态;

元件电池芯 A16#-A25#为首次循环完全放电状态;

元件电池芯 A26#-A35#为 50 个循环后完全放电状态:

试验环境条件:环境温度: 15-25°C;环境湿度: 40-70%

注: 本报告替换原报告 SNB180327013001B, 自本报告签发之日起, 原报告 SNB180327013001B 作废。

Summaries of testing 测试摘要:

Each battery type is subjected to tests T.1 to T.8. Tests T.1 to T.5 are conducted in sequence on the same battery. Tests 6 and 8 are conducted using not otherwise tested batteries. Test T.7 may be conducted using undamaged batteries previously used in Tests T.1 to T.5 for purposes of testing on cycled batteries.



每一种类型的电池均应进行T.1至T.8项试验。电池必须按顺序在相同的一组电池上进行T.1至T.5的试验。T.6和T.8的试验应使用未另外试验过的电池。T.7的试验可以使用先前在T.1至T.5的试验中使用过的未损坏电池进行,以便测试进行在循环过的电池上。

In order to quantify the mass loss, the following procedure is provided:

Mass loss(%)= $(M_1-M_2)/M_1 \times 100$

为了量化质量损失,可用以下公式计算:

质量损失(%)=(M₁-M₂)/M₁×100

Where M_1 is the mass before the test and M_2 is the mass after the test. When mass loss does not exceed the values in Table below, it is considered as "no mass loss".

式中: M₁是试验前的质量, M₂是试验后的质量。如果质量损失不超过下表所列的数值, 应视为"无质量损失"。

Mass M of cell or battery	Mass loss limit
电芯或电池的质量	质量损失限值
M<1g	0.5%
1g≤M≤75g	0.2%
M>75g	0.1%

In tests T.1 to T.4, batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure.

在T.1至T.4的试验中,电池须满足无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的90%。

Test equipments 检测设备:

LNS-005 Battery test system 电池检测系统

LNS-006 Electronic balance 电子天平

LNS-007 Low pressure chamber 低气压试验箱

LNS-068 Programmable Temperature Chamber 可程式恒温箱

LNS-008 Vibration test system 振动测试系统

LNS-009 Hydraulic Hoist Vertical Shock System 液压垂直冲击系统

LNS-010 Short circuit tester 短路测试机

LNS-012 Explosion-proof chamber 防爆箱

LNS-013 DC Source 直流电源

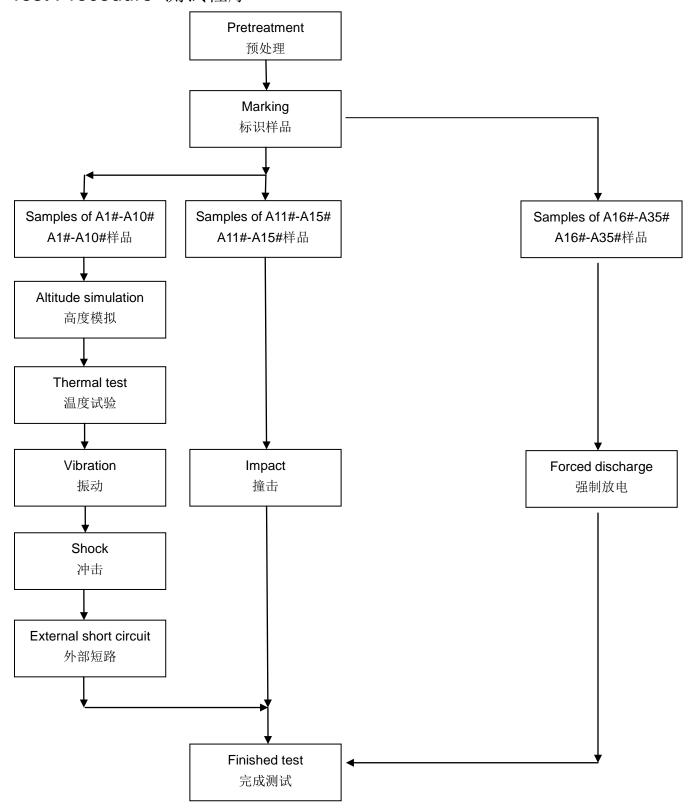
LNS-044 Digital multimeter 数字式万用表

LNS-035 midi Logger 记录仪

LNS-011 Battery Impact tester 电池撞击试验机



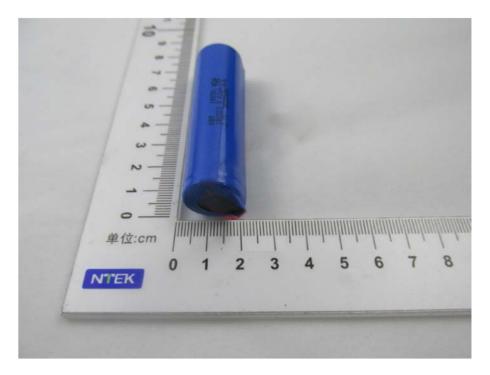
Test Procedure 测试程序





Photos of sample 样品照片







Photos of sample 样品照片







Photos of sample 样品照片





Test results 测试结果:

Test T.1: Altitude simulation 试验T.1: 高度模拟

Test method 测试方法

Batteries are stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature (20 ± 5°C). 试验电池被放置在压力等于或低于11.6 kPa和环境温度(20±5°C)下存放至少6小时。

Requirement 要求

Batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure.

电池须无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的**90%**。

Test Data showed in table below 测试数据见下表

		Prior to te	est 试验前	After tes	t 试验后		Voltage after	
State of						Mass	test/ voltage	
samples	No.	Mass	Voltage	Mass	Voltage	loss	prior to test	Results
样品状态	编号	质量	电压	质量	电压	质量损	(%)	结果
1十月11八心。		(g)	(V)	(g)	(V)	失 (%)	试验后电压/	
							试验前电压	
	A1#	47.799	4.174	47.799	4.172	0.00	99.95	PASS
	AI#	47.799	4.174	47.799	4.172	0.00	99.95	合格
	A 0.4	40,400	4.181	40,400	4 475	0.00	99.86	PASS
	A2#	48.420	4.181	48.420	4.175	0.00	99.86	合格
	A O //	47.704	4.470	47.704	4.470	0.00	00.00	PASS
	A3#	47.794	4.179	47.794	4.173	0.00	99.86	合格
	A 4.44	47.050	4 475	47.050	4.470	0.00	00.00	PASS
	A4#	47.956	4.175	47.956	4.170	0.00	99.88	合格
Fully charged	^ F#	47.047	4.470	47.047	4.400	0.00	00.05	PASS
at first cycle	A5#	47.047	4.170	47.047	4.168	0.00	99.95	合格
首次循环满电状	V C#	47.400	4.400	47.400	4 4 7 7	0.00	00.00	PASS
态	A6#	47.190	4.183	47.190	4.177	0.00	99.86	合格
	A 7 //	47.045	4 4 7 7	47.045	4.470	0.00	00.00	PASS
	A7#	47.345	4.177	47.345	4.172	0.00	99.88	合格
	A O //	47.050	4.475	47.050	4.470	0.00	00.05	PASS
	A8#	47.852	4.175	47.852	4.173	0.00	99.95	合格
	A O //	47.44.4	4 4 7 4	47.44.4	4.470	0.00	00.00	PASS
	A9#	47.114	4.174	47.114	4.170	0.00	99.90	合格
	A 4 O !!	47.000	4.470	47.000	4.470	0.00	00.55	PASS
	A10#	47.622	4.178	47.622	4.173	0.00	99.88	合格

Notes 注释:

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.

测试后, 电池未渗漏、未泄气、未解体、未破裂和未起火。

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Room temperature 环境温度: 22.4°C

Test T.2: Thermal test 试验T.2: 温度试验

Test method 测试方法

Batteries are to be stored for at least six hours at a test temperature equal to 72 ± 2°C, followed by storage for at least six hours at a test temperature equal to -40 ± 2°C. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated 10 times, after which all test batteries are to be stored for 24 hours at ambient temperature (20 \pm 5°C).

电池放置在试验温度等于72±2°C的条件下存放至少6小时,接着再在试验温度等于-40±2°C的条件下存放至少6 小时。两个极端试验温度之间的最大时间间隔为30分钟。此程序重复进行,共完成10次,接着将所有试验电池在 环境温度(20±5°C)下存放24小时。

Requirement 要求

Batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure.

电池须无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电池在试验后的开路电压不小于其在进行这一 试验前电压的90%。

Test Data showed in table below 测试数据见下表

		Prior to te	est 试验前	After tes	t 试验后		Voltage after	
State of						Mass	test/ voltage	
samples	No.	Mass	Voltage	Mass	Voltage	loss	prior to test	Results
样品状态	编号	质量	电压	质量	电压	质量损	(%)	结果
件吅伙心		(g)	(V)	(g)	(V)	失 (%)	试验后电压/	
							试验前电压	
	A1#	47.799	4.172	47.785	4.148	0.029	99.42	PASS
	A1#	47.799	4.172	47.765	4.140	0.029	99.42	合格
	A2#	48.420	4.175	48.410	4.142	0.021	99.21	PASS
	A2#	40.420	4.175	40.410	4.142	0.021	99.21	合格
	A3#	47.794	4.173	47.779	4.146	0.031	99.35	PASS
	A3#	47.794	4.173	47.779	4.140	0.031	99.33	合格
	A4#	47.956	4.170	47.938	4.141	0.038	99.30	PASS
Fully charged	/\ 4#	47.950	4.170	47.930	4.141	0.036	99.30	合格
at first cycle	A5#	47.047	4.168	47.032	4.146	0.032	99.47	PASS
首次循环满电状	/\0#	47.047	4.100	47.032	4.140	0.032	99.47	合格
态	A6#	47.190	4.177	47.179	4.143	0.023	99.19	PASS
	Λ0#	47.130	4.177	47.173	4.145	0.023	99.19	合格
	A7#	47.345	4.172	47.331	4.146	0.030	99.38	PASS
	ДΙΉ	47.545	4.172	47.551	4.140	0.030	99.50	合格
	A8#	47.852	4.173	47.839	4.140	0.027	99.21	PASS
	Α0π	47.002	4.173	47.039	4.140	0.027	99.21	合格
	Δ9#	A9# 47.114	4.170	47.102	4.146	0.025	99.42	PASS
Oh a seek as NITEK T			4.170	47.102	7.170	0.023	33.42	合格

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A10#	47.622	4.173	47.608	4.145	0.029	99.33	PASS
A10#	47.022	4.173	47.000	4.145	0.029	99.33	合格

Notes 注释:

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.

测试后, 电池未渗漏、未泄气、未解体、未破裂和未起火。

Room temperature 环境温度: 22.6°C

Test T.3: Vibration 试验T.3: 振动

Test method 测试方法

Batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.

The logarithmic frequency sweep is as follows: from 7 Hz a peak acceleration of 1 g_n is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 8 g_n occurs (approximately 50 Hz). A peak acceleration of 8 g_n is then maintained until the frequency is increased to 200 Hz.

电池紧固于振动台台面,但不得造成电池变形,并能准确可靠地传播振动。振动应是正弦波形,对数扫描频率在 7 Hz和200 Hz之间,再回到7 Hz,1次循环时间为15分钟。这一振动过程须对三个互相垂直的电池安装方位的每一方向重复进行12次,总共为时3小时。其中一个振动方向必须与端面垂直。

对数扫频方式:从7 Hz开始,保持1 g_n的最大加速度,直到频率达到18 Hz。然后将振幅保持在0.8mm(总位移1.6mm),并增加频率直到峰值加速度达到8 g_n(频率约为50 Hz)。将峰值加速度保持在8 g_n直到频率增加到200 Hz。

Requirement 要求

Batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure.

电池须无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的**90%**。

Test Data showed in table below 测试数据见下表

		Prior to te	est 试验前	After tes	t 试验后		Voltage after	
State of						Mass	test/ voltage	
samples	No.	Mass	Voltage	Mass	Voltage	loss	prior to test	Results
样品状态	编号	质量	电压	质量	电压	质量损	(%)	结果
1十四1八心		(g)	(V)	(g)	(V)	失 (%)	试验后电压/	
							试验前电压	
Fully charged	A1#	47.785	4.148	47.785	4.147	0.00	99.98	PASS
at first cycle	A1#	47.763	4.140	47.765	4.147	0.00	99.90	合格
首次循环满电状	A2#	48.410	4.142	48.410	4.142	0.00	100.0	PASS
态	M2#	40.410	4.142	40.410	4.142	0.00	100.0	合格

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								PASS
	A3#	47.779	4.146	47.779	4.144	0.00	99.95	合格
	A 4#	47.020	1 1 1 1	47.938	4 4 4 4	0.00	100.0	PASS
	A4#	47.938	4.141		4.141	0.00	100.0	合格
	A5# 47	47.032	4.146	47.032	4.146	0.00	100.0	PASS
	A5#	47.032	4.140					合格
	A6#	47.179	4.143	47.179	4.143	0.00	100.0	PASS
	A0#	47.179	4.143	47.173	4.140	0.00	100.0	合格
	A7# 47.331	47.331	4.146	47.331	331 4.145	15 0.00	99.98	PASS
	A/#	47.331	4.140	47.331	4.145	0.00	99.96	合格
	A8#	47.839	4.140	47.839	4.140	0.00	100.0	PASS
	A0#	47.039	4.140	47.039	4.140	0.00	100.0	合格
	A9#	47.102	4.146	47.102	4.146	0.00	100.0	PASS
	A9#	47.102	4.140	47.102	4.140	0.00	100.0	合格
	A10#	47.608	4.145	47.608	1 1 1 5	0.00	100.0	PASS
	A10#	47.000	4.140	47.000	4.145	0.00	100.0	合格

Notes 注释:

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.

测试后, 电池未渗漏、未泄气、未解体、未破裂和未起火。

Room temperature 环境温度: 22.9°C

Test T.4: Shock 试验 T.4: 冲击

Test method 测试方法

Batteries are secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery. Each battery is subjected to a half-sine shock of peak acceleration of 150 g_n and pulse duration of 6 milliseconds. Each battery is subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the battery for a total of 18 shocks.

试验电池用刚性支架紧固在试验装置上,支架支撑着每个试验电池组的所有安装面。每个电池须经受峰值加速度 150 gn和脉冲持续时间6 ms的半正弦波冲击。每个电池须在三个互相垂直的电池安装方位的正方向经受三次冲击,接着在反方向经受三次冲击,总共经受18次冲击。

Requirement 要求

Batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure.

电池须无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的**90%**。

Test Data showed in table below 测试数据见下表

State of	No	Prior to te	est 试验前	After tes	t 试验后	Mass	Voltage after	Dogulto
samples	No. 编号	Mass	Voltage	Mass	Voltage	loss	test/ voltage	Results 结果
样品状态	無 与	质量	电压	质量	电压	质量损	prior to test	41木

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Report No./报告编号: SNB180327013001B-R1

		(g)	(V)	(g)	(V)	失 (%)	(%)	
							试验后电压/	
							试验前电压	
	A1#	47.785	4.147	47.785	4.147	0.00	100.0	PASS
	7(1#	47.700	4.147		4.147	0.00	100.0	合格
	A2#	48.410	4.142	40,440	4.142	0.00	100.0	PASS
	AZ#	40.410	4.142	48.410	4.142	0.00	100.0	合格
	A3#	47.779	4.144	47.779	4.144	0.00	100.0	PASS
	A3#	47.779	4.144	47.779	4.144	0.00	100.0	合格
	A4#	A4# 47.938	4.141	47.938	4.141	0.00	100.0	PASS
		47.950			7.171	0.00		合格
Fully charged	A5#	47.032	4.146	47.032	4.145	0.00	99.98	PASS
at first cycle	A5#	47.032	7.170	17.002		0.00	00.00	合格
首次循环满电状	۸6#	A6# 47.179	4.143	47.179	4.143	0.00	100.0	PASS
态	Λ0#	47.173	4.140	47.173	4.145	0.00	100.0	合格
	A7#	47.331	4.145	47.331	4.145	0.00	100.0	PASS
	Λ/#	47.551	4.140	47.551	4.145	0.00	100.0	合格
	A8#	47.839	4.140	47.839	4.140	0.00	100.0	PASS
	Λ0#	47.009	4.140	47.009	4.140	0.00	100.0	合格
	A9#	47.102	4.146	47.102	4.146	0.00	100.0	PASS
	ΛJπ	A9# 47.102	4.140	47.102	4.140	0.00	100.0	合格
	A10#	47.608	4.145	47.608	4.145	0.00	100.0	PASS
	A10#	47.000	4.140	47.000	4.140	0.00	100.0	合格

Notes 注释:

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.

测试后, 电池未渗漏、未泄气、未解体、未破裂和未起火。

Room temperature 环境温度: 22.3°C

Test T.5: External short circuit 试验T.5: 外部短路

Test method 测试方法

Batteries to be tested are heated for a period of time necessary to reach a homogeneous stabilized temperature of 57 ± 4 °C, measured on the external case. This period of time depends on the size and design of the battery and is assessed and documented. Then the battery at 57 ± 4 °C is subjected to one short circuit condition with a total external resistance of less than 0.1 ohm.

This short circuit condition is continued for at least one hour after the battery external case temperature has returned to 57 ± 4 °C.

The short circuit and cooling down phases are conducted at least at ambient temperature.

试验电池首先被加热或恒定一段时间,使其达到57 ± 4 °C并使其外表面温度均匀恒定在57 ± 4 °C。该加热时间或热恒定时间的长短取决于该电池的尺寸和设计,并同时加以评估及提供文件证明。然后该电池在57 ± 4 °C的条件下承受一个外部总阻抗小于0.1 Ω 的短路条件。

该短路测试持续到电池外表面温度返回至57±4℃后再保持至少1小时。

该短路和冷却阶段均被执行在57±4℃的环境温度下。

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Requirement 要求

Batteries meet this requirement if their external temperature does not exceed 170°C and there is no disassembly, no rupture and no fire during the test and within six hours after test.

电池外壳温度不超过170°C,并且在试验过程中及试验后6小时内无解体、无破裂,无起火。

Test data showed in table below 测试数据见下表

State of samples	No.	Maximum outer casing temperature	Results
样品状态	编号	电池表面最高温度 (°C)	结果
	A1#	68.3	PASS 合格
	A2#	57.9	PASS 合格
	A3#	67.3	PASS 合格
	A4#	90.4	PASS 合格
Fully charged at first cycle	A5#	78.2	PASS 合格
首次循环满电状态	A6#	61.2	PASS 合格
	A7#	75.0	PASS 合格
	A8#	61.6	PASS 合格
	A9#	58.6	PASS 合格
	A10#	57.8	PASS 合格

Notes 注释:

There is no disassembly, no rupture and no fire during the test and within six hours after test.

电池在测试中和测试后6小时内未解体、未破裂,未起火。

Room temperature 环境温度: 23.2°C

Test T.6: Impact 试验T.6: 撞击

Test method 测试方法

Each component cell is to be placed on a flat smooth surface. A 15.8 mm ± 0.1 mm diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A 9.1 kg \pm 0.1 kg mass is to be dropped from a height of 61 \pm 2.5 cm at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8 mm \pm 0.1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact.

每个元件电芯放在平坦光滑的表面上。一根 316 型不锈钢棒横放在试样中心,钢棒直径 15.8±0.1 毫米,长度至少 6 厘米,或电芯的最长尺度,取二者中较大者。将一块 9.1±0.1 kg 的重锤从 61±2.5 厘米高处跌落到钢棒和试样交叉点,使用一个几乎没有摩擦的、对落体重锤阻力很小的垂直导轨或管道加以控制。垂直导轨或管道用于引导落锤沿与水平支撑表面呈 90 度落下。

接受撞击的试样,纵轴应与测试平面平行并与横放在试样中心的直径 15.8±0.1 毫米弯曲表面的纵轴垂直。每一试样只经受一次撞击。

Requirement 要求

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Component cells meet this requirement if their external temperature does not exceed 170°C and there is no disassembly and no fire during the test and within six hours after the test.

元件电池芯外壳温度不超过170°C,并且在试验过程中及试验后6小时内无解体,无起火。

Test data showed in table below 测试数据见下表

State of samples	No.	Maximum outer casing temperature	Results
样品状态	编号	电池表面最高温度 (°C)	结果
50% charged of the	A11#	123.6	PASS 合格
design rated capacity	A12#	128.2	PASS 合格
at first cycle	A13#	120.1	PASS 合格
首次循环 50%充电状 态	A14#	125.4	PASS 合格
	A15#	119.8	PASS 合格

Notes 注释:

There is no disassembly, no rupture and no fire during the test and within six hours after test.

电池在测试中和测试后 6 小时内未解体、未起火。

Room temperature 环境温度: 22.6°C

Test T.8: Forced discharge 试验 T.8: 强制放电

Test method 测试方法

Each component cell is forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.

The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell is forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere).

每个元件电池芯在环境温度下与 12V 直流电电源串联在起始电流等于制造商给定的最大放电电流的条件下强制 放电。

元件电池芯与一个适当大小的电阻负载串联以调节到规定大小的放电电流。每块电芯的放电时间(单位为 h)等 于电芯的额定容量除以试验初始放电电流(单位 A)。

Requirement 要求

Component cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

元件电池芯在试验过程中和试验后7天内无解体,无起火。

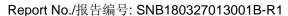
Test data showed in table below 测试数据见下表

Initial current 初始电流(mA)	:	2600mA	
Supply voltage 试验电压(Vdc)		12Vdc	
Time interval 试验时间(Minutes)		60 Minutes	
State of samples	No.		Results
样品状态	编	号	结果
Fully discharged at first cycle	A16#		PASS 合格
首次循环完全放电状态	A17#		PASS 合格

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	A18#	PASS 合格
	A19#	PASS 合格
	A20#	PASS 合格
	A21#	PASS 合格
	A22#	PASS 合格
	A23#	PASS 合格
	A24#	PASS 合格
	A25#	PASS 合格
	A26#	PASS 合格
	A27#	PASS 合格
	A28#	PASS 合格
	A29#	PASS 合格
Fully discharged after fifty cycles	A30#	PASS 合格
50 个循环后完全放电状态	A31#	PASS 合格
	A32#	PASS 合格
	A33#	PASS 合格
	A34#	PASS 合格
	A35#	PASS 合格

Notes 注释:

There is no disassembly and no fire during the test and within seven days after the test.

元件电池芯在测试中和测试后7天内未解体,未着火。

Room temperature 环境温度: 22.4°C

******End of Test Report 检测报告结束******

Important

注意事项

- 1. The test report is invalid without the Report Seal of NTEK and Paging seal of NTEK. 本报告书无本公司报告专用章、骑缝章无效.
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3. The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.

本报告书无批准人、审核人、及主检人签名无效。

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5. Objections to the test report must be submitted to NTEK within 15 days. 对报告书若有异议,应于收到报告之日起15天内向本公司提出。

6. The test report is valid for the tested samples only. 本报告仅对测试样品有效。

7. The Chinese contents in this report are only for reference. 本报告中的中文内容仅供参考。

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